

## **Trumpf Quicksharp Refurbished November 2023 Oldham JSM workshops**

**Type 6840-H2 no 180**

**BENCH MOUNTED WITH ONBOARD OIL/ COOLANT RESERVOIRS**

Dies, flat punches and punches with shear can be ground with this machine.

It is specifically designed for Trumpf punching tools.

### **Specifications**

Workpiece clamping diameter 150mm

Min Height without punch grinding device 25mm

Max height with punch grinding device 130mm

Wheel Motor 2800-3360 rpm

Voltage 415 50Hz

Power 1.7kVA

Control voltage 240

Grinding wheel diameter 125mm

Height 23mm

Cutting speed 20 m/sec

Workpiece speed 40rpm

Feed engagement speed 0.1mm/min

Amount max per grinding op 0-0.5mm

Dimensions 600 x600x 1780mm

Weight 280Kg

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✉ [paul@jenkinsonmachinery.co.uk](mailto:paul@jenkinsonmachinery.co.uk)

🌐 [www.jenkinsonmachinery.co.uk](http://www.jenkinsonmachinery.co.uk)

📍 Unit 1 Bleasby Street, Oldham Lancashire OL4 2AJ



Hydraulic oil volume 4 Litre

Coolant volume 5 litre

Additional equipment

Shear jig

3 die jigs

Dressing device

New cutting wheel

### **Electrical supply**

415v 50Hz

16 amp breaker with 1,2,3, E, N

It has a 3 meter long power cable with a 16-amp male 5 pin plug. ( Requires Neutral phase )

Can be delivered, installed, with training and 3 months parts and labour warranty.

Service exchange or trade in is possible subject to inspection.

This machine can be seen running in our workshops.

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