



Punching Machine TRUMPF TRUMATIC 500R-1300

Type 9089 Number 041623 Year 2000

Brand: Model: Type: TRUMPF TRUMATIC 500R-1300 CNC Punching

Control: Bosch CC 220

Punching Force: 220KN

Max Positioning Speed: 108M/min

Max. Sheet thickness: 8 mm

Tool changing time (sec.): 1.5-5.0

Number of toolplaces: 17 tool stations with 3 clamps

Max. workpiece weight (kg): 200

Max. Stroke rate (1/min): 900

Machine 11 000 kg

Power 17 kVA

Dimensions | Width: 6900mm x Depth: 5800 mm

Standard Configuration:

Machine: • Working range – 2535 x 1280 mm • Stable C-frame for easy access • Co-ordinate guide for high precision machining • Linear magazine with 17 tool stations with 3 clamps • Drives with AC servo motors • Hydraulic punching head • Clutch free, electro-hydraulic ram drive • Hydraulic tool clamping • Chute for parts up to 500 x 500 mm • Vacuum assisted slug removal