



Outline Specification

PUNCH PRESS CENTRE NX 15-25

Working range 2542 x 1564

Punch force 30 tons

Programmable electric ram

Orbital Turret system with 18 Stations 4 "D" index

Siemens CNC, drives, motors

Control Siemens 840D

2 sheet clamps automatic programmable

400/850 hpm

Brush table

Light guards

Optional Equipment

Additional D index (max 6)

Upgrade for indexed station "D→E" each

Multitool 6A for "D"

Multitool All Index 10/18 for " D" Station

Multitool All Index 4 B for "D "Station

Tapping system RAINER-TAP

Multitool All Index 6/24 for D Station

Programmable work chute mm 670 x 840

Programmable work chute mm1100 x1000 with conveyor,compacter+stacker, only with double Y system

Double Y- Axes System

Additional Pneumatic clamp with automatic positioning

Clamp opening to 8mm necessary with automation

Tool integrity control and microjoint check necessary with automation



Retractable pneumatic ball bars for manual loading of heavy sheets

LIFT- UP DIE with 12mm stroke for deep forming

Additional zero setting device

Anti Vibration mounting system

TELEDIAGNOSYS

Specific quotation available on request