



Outline Specification

## PUNCH PRESS CENTRE NX 12-25

Working range 2542 x 1310

Punch force 20 tons

Programmable electric ram

Orbital Turret system with 16 Stations 3 "D" index

Siemens CNC, drives, motors

Control Siemens 840D

2 sheet clamps

400/850 hpm

Brush table

Light guards

### **Optional Equipment**

Additional D index ( max 6 )

Multitool for D

Multitool All Index 10/18 for D Station

Multitool All Index 4 B for D Station

Tapping system RAINER-TAP

Multitool All Index 6/24 for D Station

Programmable work chute mm 700 x 400

Additional Pneumatic clamp

Clamp opening to 8mm necessary with automation

Tool integrity control and microjoint check necessary with automation

Retractable pneumatic ball bars for manual loading of heavy sheets

LIFT- UP DIE with 12mm stroke for deep forming

Additional zero setting device

Anti Vibration mounting system



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Specific quotation available on request